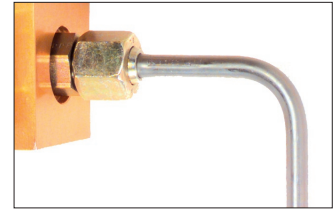




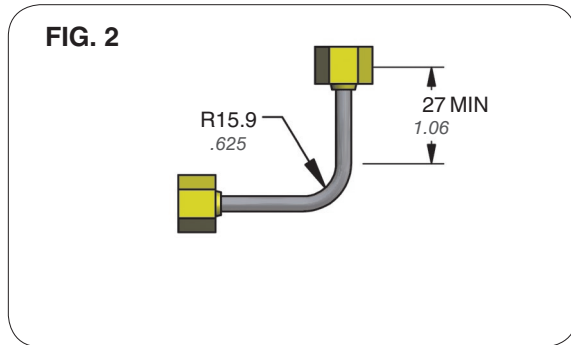
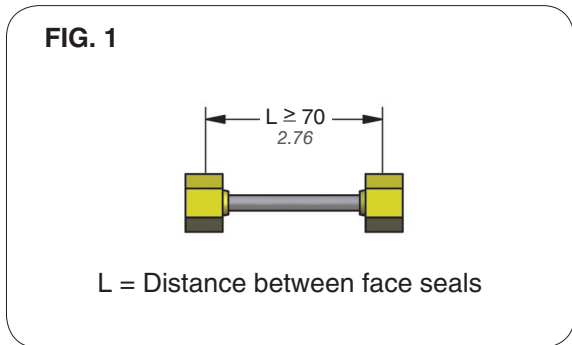
DADCO offers DF Tubing as an alternative to traditional hose assemblies. DF Tubing is a solid hose product offering increased durability and versatility through its compact profile.

When designing a hose assembly with DF Tubing, dimensions are critical. DADCO requires customers to supply a drawing of the DF Tubing Assembly desired. The information provided in this bulletin is intended to assist customers in detailing a drawing for a DF Tubing Assembly.



**General Information**

The characteristics of DF Tubing are listed below in a chart for quick reference. Figure 1 illustrates the minimum length for a DF Tubing Assembly. Figure 2 illustrates the minimum distance to a bend and the bend radius for DF Tubing Assemblies.



	OD	ID	Working Pressure	Burst Pressure	Bend Radius	Min. Length	Crimp Die
DF Tubing	6 .25	5 0.18	260 bar 3750 psi	1000 bar 15000 psi	15.9* 0.625	70 2.76	Assembly at DADCO

\*Only available bend radius for DF Tubing.

**DF Tubing Assembly Drawing**

The drawing in figure 3 illustrates a DF Tubing Assembly that has been properly detailed.

