

The Port Servicing Tool comes with the Valve Tool bit installed in the end of the tool, and 7 additional bits stored in the tool handle.



See inside for more details.

# DADCO®

## Maintenance Tools Bulletin 90.320.8 - Port Servicing Tool



DADCO's Port Servicing Tool (90.320.8) may be used to perform all necessary servicing to the valve compartment of a nitrogen gas spring. This tool includes eight bits for removal or installation of port plugs, valves, retaining screws and mount screws of DADCO's nitrogen gas springs and lifters.

**Bulletin No. B05110B**

All DADCO bulletins and catalogs are available for download from our web site,  
[www.dadco.net](http://www.dadco.net)

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### Valve Tool Bit



Use to remove or install the Standard Needle Valve (90.250).

### Torx 20 / Torx 25



Use to remove or install the M6 Port Plug (90.296) or the Compact Needle Valve (90.260).

### Torx 9 / Torx 40



Use to depress the valve stem when exhausting gas springs and to remove or install the Cartridge Valve (90.265).

### Hex 2.5 / Hex 3



Use to depress the valve stem when exhausting gas springs and to remove or install mount screws in the SLN.090 Lifter.

### Torx 27 / Torx 30



Use to remove or install the M6 Port Plug (90.607.111.P) on custom pressure gas springs.

### Hex 4 / Hex 5



Use to remove or install the G1/8 Port Plug (90.505.110), the rod retaining screw in the SLN.300 Lifter or the mount screws in the SLC.800 and SLN.300 Lifters.

### Phillips Bit



Use for general purposes.

### Flat Bit



Use for general purposes.