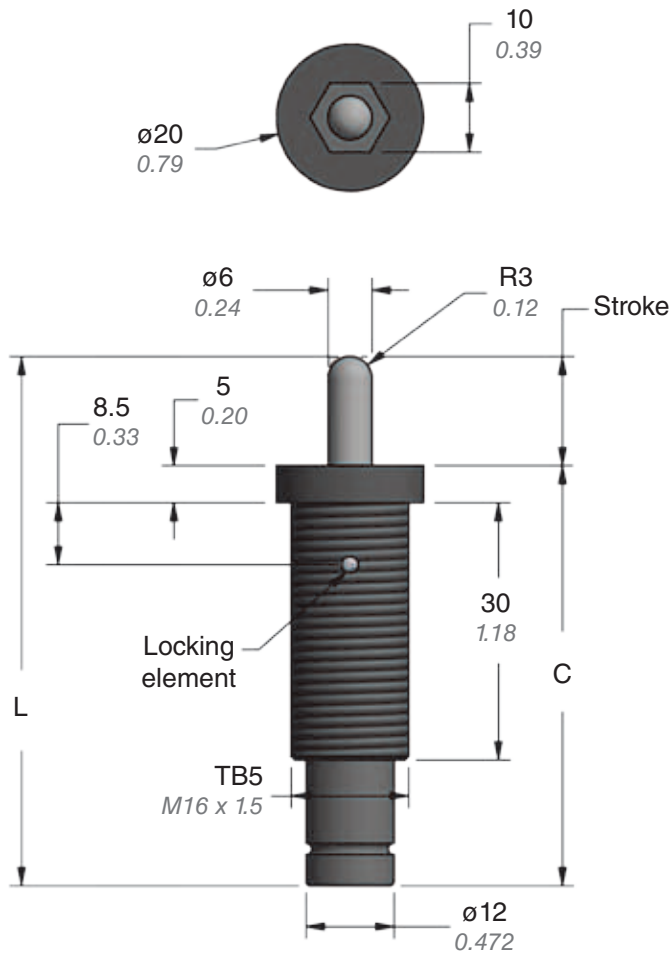


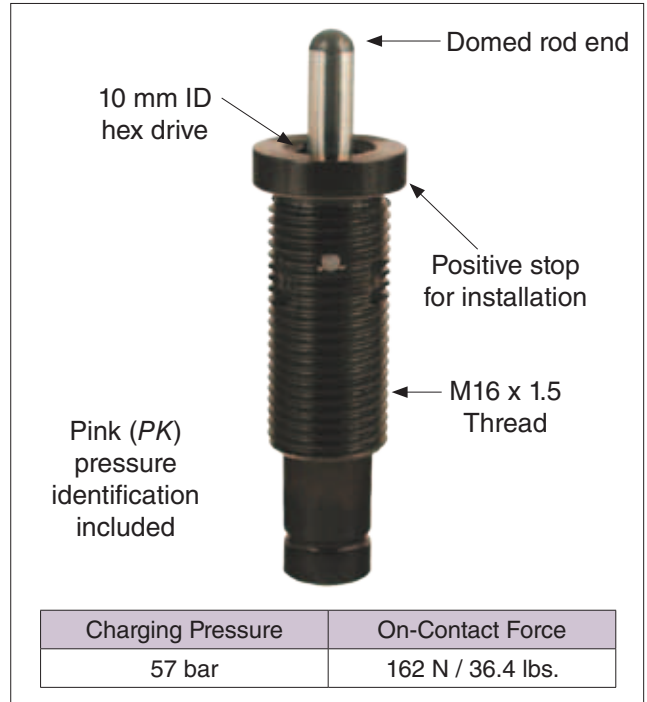
Micro Series Nitrogen Gas Springs

E.16.TB5 Stock Lifter (Replaces GC.045)

DADCO's E.16 Stock Lifter replaces the GC.045 and matches the General Motors Die Design Standards (GMDDS) High-Force Pilot Stripper, 90.80.46, for progressive dies. The E.16.TB5 has a 10 mm rod end hex drive, with an integral positive stop. Providing 162 N (36.4 lbs) of force on-contact, the E.16.TB5 is color coded with pink identifiers to conform to the GMDDS.



Part No.	Stroke	C	L
E.16.015.TB5	15	59	74
E.16.020.TB5	20	64	84
E.16.030.TB5	30	74	104
E.16.040.TB5	40	84	124



Operating Specifications	
Charging Medium:	Nitrogen Gas
GM Charging Pressure (PK):	57 bar (820 psi)
Maximum Charging Pressure:	177 bar (2560 psi)
Maximum Speed:	35 m/sec (23 in/sec)
Operating Temperature:	4°C – 71°C (40°F – 160°F)

General Information	
• DO NOT exceed 90% of stroke	
• Stripping applications require a slight preload 0.5 mm – 1 mm	
• Use enough force to strip the part	
• Design adequate safety so spring is not over stroked	

Installation and Removal Tool: RT-16-F

Ratcheting tool with internal drive for easy installation and removal of the E.16 stock lifter.



Ordering Example:

E.16. 015. TB5. PK

Part Number: Includes Series and Model

Charging Pressure: PK = 57 bar (820 psi)

Stroke: 15, 20, 30, 40

Threaded Body Style: TB5 = M16 x 1.5 Thd.

B18120